

Work Order ID 145328-25211

145328

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Thursday, May 05, 2016 1:33:46 PM

Item ID: D205-564-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Bell Medium Bearpaws

Stop

NS2

Start Date: 5/18/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 6/1/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: MCS

Date: MAY 06 2016

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D205-564

H

100

Document Control

0.00

MAY 30 2016

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels per PPP D205-564-011 CHG009

DAS

21

9-89

DAS

27

9-89

JUN 25 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

JUN 02 2016

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.18

Quality Control

DAS

27

9-89

JUL 25 2016

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Item ID: D205-564-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Bell Medium Bearpaws

Stop

NS2

Start Date: 5/18/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 6/1/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-564-011 LOCATION: FG015								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.60							
Quality Control									

DAS
27
9-89

JUL 25 2016

DAS
21
9-89

JUL 25 2016

DAS
21
9-89 JUL 25 2016

Picklist Print

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Work Order ID: 145328

145328

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016

Required Date: 6/1/2016

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP F00.01.20 Changed pick list, MPP 2019, CHG006EC
IPP Rev:G 06-08-28 As per Rev E JLM
IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC
IPP Rev:I 08-10-01 New Manufacturing Method JLM Verf By:EC IPP
REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 *D2274* Radius Block		Manufactured	No			110	Each	434.0000	20	120 160			DAG 5-25-16

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	12	
86855	12	
ST006	422	
144391	422	

D2521

D2521

Individual Bearpaw

Manufactured	No	110	Each	1.0000	2	**
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DAS
27
9-89

Location	Loc Qty	Loc Code
ST479a	1	
142767	1	

D2529

D2529

Washer

Manufactured	No	110	Each	321.0000	20	**
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DAS
27
9-89

Location	Loc Qty	Loc Code
ST008	321	
141458	20	
143819	301	

JUN 02 2016

160
12 1/2
16x B144894

DAG
5-25-16

JUN 02 2016

Picklist Print

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Work Order ID: 145328

145328

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016

Required Date: 6/1/2016

Start Qty: 6.00

Required Qty: 6.00

D3544-041 Manufactured No

110 Each

18.0000

4

24 37

D3544-041

Clamp

**

145463 X22

DAS
27
9-89

Location

Loc Qty

Loc Code

ST542

18

142826

18

D4060-1

Manufactured No

110 Each

57.0000

8

10
48 64

D4060-1

Ski Clamp, Top

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST542

57

142586

57

D4061-1

Manufactured No

110 Each

47.0000

8

57
48 64

D4061-1

Ski Cushion

**

12X13 146094

JUL 22 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

ST544

47

144672

47

AN4-13A

Purchased No

110 Each

389.0000

8

47
48 64
131724

AN4-13A

Bolt

**

DAS
27
9-89

Location

Loc Qty

Loc Code

PG

20

122808

20

GA

36

m134167

36

over003

300

m134634

300

ST344

33

m134497

33

JUN 02 2016

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Shop Packet Print

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Picklist Print

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Work Order ID: 145328

145328

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016

Required Date: 6/1/2016

Start Qty: 6.00

Required Qty: 6.00

AN4-15A Purchased No

110 Each

320.0000

20

~~120~~ 16.0

9-89

AN4-15A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

34

120449

34

over003

200

m134676

200

16.0

ST343

86

m134606

86

NAS1149D0463J

Purchased

No

110

Each

1,420.000

20

~~120~~ 16.0

NAS1149D0463J

WASHER

1347.54

DAS
8
9-89

Location

Loc Qty

Loc Code

GA

328

M132035

21

M134508

307

ST260a

998

M134634

998

ST263

94

M134508

94

DAS
27
9-89

JUN 07 2016

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Shop Packet Print

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Work Order ID: 145328

145328

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016

Required Date: 6/1/2016

Start Qty: 6.00

Required Qty: 6.00

MS21042L4

Purchased

No

110

Each

1,670.000

20

-120 (01)

MS21042L4

Locknut

**

134676 X156
134762 X 5

DAS
6
9-55

PC

Location

Loc Qty

Loc Code

GA	279
m133769	279
OVER007	500
m134676	500
ST303	794
m134606	794
ST305	97
m130922	97

DA
21
108

JUN 02 2016

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	32	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	FWD SKI SECTION
	2	2	D3795-3	MID SKI SECTION
	2	2	D3796-041	WEARPLATE
	2	2	D3796-043	WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
8			AN4-13A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	AN960JD416	WASHERS (OR NAS1149D0463J)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI 9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-20A	BOLT
4	AN4-12A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)